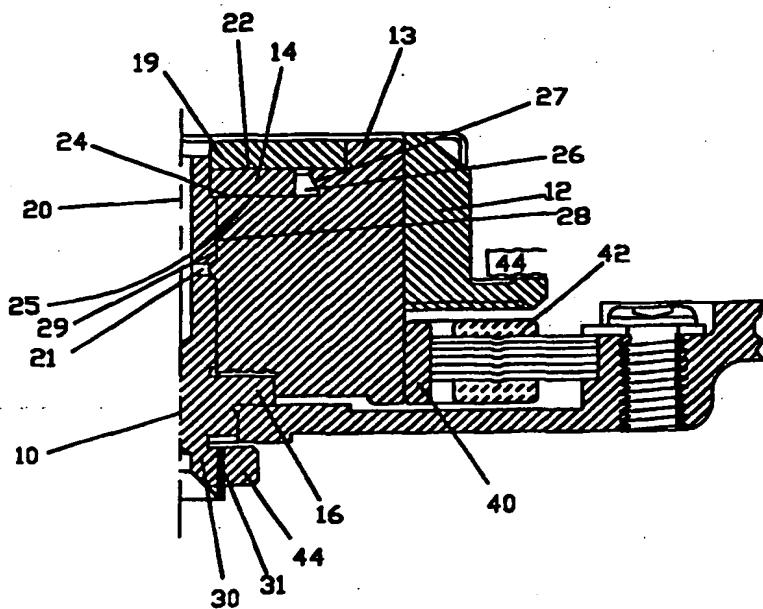




INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 : F16C 17/10		A1	(11) International Publication Number: WO 98/48188
			(43) International Publication Date: 29 October 1998 (29.10.98)
<p>(21) International Application Number: PCT/US97/23640</p> <p>(22) International Filing Date: 19 December 1997 (19.12.97)</p> <p>(30) Priority Data: 60/044,100 24 April 1997 (24.04.97) US</p> <p>(71) Applicant (for all designated States except US): SEAGATE TECHNOLOGY, INC. [US/US]; Building 15, 920 Disc Drive, Scotts Valley, CA 95066 (US).</p> <p>(72) Inventors; and</p> <p>(75) Inventors/Applicants (for US only): RAHMAN, Mohamed, Mizanur [BD/US]; 1502 Brookvale Drive #2, San Jose, CA 95129 (US). HEINE, Gunter, Karl [DE/US]; 143 Driftwood Court, Aptos, CA 95003 (US). LEUTHOLD, Hans [CH/US]; 849 Gharkey Street, Santa Cruz, CA 95060 (US). KHAN, Raquib, Uddin [BD/US]; 3703 Reflections Drive, Pleasanton, CA 94566 (US).</p> <p>(74) Agents: SHERIDAN, James, A. et al.; Flehr Hohbach Test Albritton & Herbert LLP, Suite 3400, 4 Embarcadero Center, San Francisco, CA 94111-4187 (US).</p>			(81) Designated States: CN, DE, GB, JP, KR, SG, US. Published <i>With international search report.</i>

(54) Title : **BOTH ENDS OPEN FLUID DYNAMIC BEARING HAVING A JOURNAL IN COMBINATION WITH A CONICAL BEARING**



(57) Abstract

A hydrodynamic bearing with shaft (10) and hub (12) in which the bearing is open at both the upper and lower ends, and in which the balance of fluid flow within the bearings is maintained.

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**BOTH ENDS OPEN FLUID DYNAMIC BEARING HAVING A JOURNAL
IN COMBINATION WITH A CONICAL BEARING**

5 **CROSS-REFERENCE TO RELATED APPLICATION**

This application is based on U.S. Provisional Patent Application, Serial No. 60/044,100 filed April 24, 1997, assigned to the assignee of this application and incorporated herein by reference.

Reference should also be made to U.S. Patent Application, Serial No. _____
10 _____, filed _____ (Attorney Docket No. A-64698/JAS); U.S. Patent Application Serial No. _____, filed _____ (Attorney Docket No. A-65138/JAS); and U.S. Patent Application Serial No. _____, filed _____ (Attorney Docket No. A-64699/JAS); all of which are assigned to the assignee of this invention and are incorporated herein by reference.

15

FIELD OF THE INVENTION

The present invention relates to magnetic disc drive storage systems, and more specifically, the present invention relates to a hydrodynamic fluid bearing for use in a magnetic disc drive storage system.

20

BACKGROUND OF THE INVENTION

Magnetic disc drives are used for magnetically storing information. In a magnetic disc drive, a magnetic disc rotates at high speed and a transducing head "flies" over a surface of the disc. This transducing head records information on the disc surface by impressing a magnetic field on the disc. Information is read back using the head by detecting magnetization of the disc surface. The transducing head is moved radially across the surface of the disc so that different data tracks can be read back.

Over the years, storage density has tended to increase and the size of the storage system has tended to decrease. This trend has lead to greater precision and lower tolerance in the manufacturing and operating of magnetic storage discs. For example, to achieve increased storage densities the transducing head must be placed increasingly close to the surface of the storage disc. This proximity requires that the disc 5 rotate substantially in a single plane. A slight wobble or run-out in disc rotation can cause the surface of the disc to contact the transducing head. This is known as a "crash" and can damage the transducing head and surface of the storage disc resulting in loss of data.

From the foregoing discussion, it can be seen that the bearing assembly which supports the storage disc is of critical importance. One typical bearing assembly 10 comprises ball bearings supported between a pair races which allow a hub of a storage disc to rotate relative to a fixed member. However, ball bearing assemblies have many mechanical problems such as wear, run-out and manufacturing difficulties. Moreover, resistance to operating shock and vibration is poor because of low damping. Thus, 15 there has been a search for alternative bearing assemblies for use with high density magnetic storage discs.

One alternative bearing design which has been investigated is a hydrodynamic bearing. In a hydrodynamic bearing, a lubricating fluid such as air or liquid provides a 20 bearing surface between a fixed member of the housing and a rotating member of the disc hub. In addition to air, typical lubricants include oil or ferromagnetic fluids. Hydrodynamic bearings spread the bearing interface over a large surface area in comparison with a ball bearing assembly which comprises a series of point interfaces. This is desirable because the increased bearing surface reduces wobble or run-out

between the rotating and fixed members. Further, the use of fluid in the interface area imparts damping effects to the bearing which helps to reduce non-repeat runout.

However, hydrodynamic bearings themselves suffer from a number of disadvantages based on how they are designed. For example, a single plate cantilevered bearing has a low stiffness-to-power ratio and could be sensitive to external vibration, imbalances and shock.

A desirable solution to this problem would be to have the spindle motor attached to both the base and the top cover of the disc drive housing. This would increase overall drive performance. A motor attached at both ends is significantly stiffer than one held by only one end.

All of the known hydrodynamic motor designs provide no method for top cover attachment. The reason for this is that in order to have top cover attachment, the motor and specifically the bearing would need to be open on both ends. Opening a motor at both ends greatly increases the risk of oil leakage out of the hydrodynamic bearing. This leakage is caused by, among other things, small differences in net flow rate created by differing pumping pressures in the bearing. If all of the flows within the bearing are not carefully balanced, a net pressure rise toward one or both ends may force fluid out through the capillary seal. Moreover, due to manufacturing imperfections of the bearing, the gap in the journal may not be uniform along its length and this can create pressure imbalance in the bearing - and hence, cause leakage when both ends of the hydrodynamic bearing are open. The net flow due to pressure gradients in a bearing has to be balanced (by all the journals individually) for the fluid to stay inside the bearing. Any imbalances due to pumping by the grooves of the journals will force the fluid out of the capillary until the meniscus at one end moves to a new equilibrium position. This

dynamic equilibrium position of the meniscus will depend among other things on the speed (N), journal radius (R), journal gap (H), and on the amount of taper that comes from tolerance on cylindricity.

To minimize the effects of pressure imbalances, the bearings need to be decoupled from each other as much as possible. One of the ways to do so is to vent the bearings to the atmosphere at their ends. One of the reasons for this kind of venting in the bearing is that the effect of any kind of pressure imbalances or flow imbalances can be localized. If the bearing is not adequately vented in this way, there are chances that it will leak from the bearing. Thus, a need exists for a new approach to the design of a hydrodynamic bearing based motor to optimize stiffness (both radial and axial) and damping, and hence its dynamic performances. It is also desirable to design a hydrodynamic bearing which is open at both ends and which does not leak and which functions properly.

15 SUMMARY OF THE INVENTION

Thus, it is an object of the present invention to create an improved hydrodynamic fluid bearing which is relatively insensitive to shock, vibration, changes in load and rotational speed. Yet another objective of the present invention is to provide a hydrodynamic bearing motor in which the bearing is open at both the upper and lower ends.

20 A related objective of the invention is to provide a hydrodynamic bearing open at both ends in which the balance of fluid flow within the bearings is maintained.

Yet another object of the present invention is to provide a hydrodynamic bearing assembly which is more easily assembled, and in which the gaps are easily adjusted.

5 A further objective of the invention is to provide a hydrodynamic bearing design in which the tolerances for assembly of the various components is minimized; that is, the critical nature of many of the gaps is diminished.

Another objective of the invention is to provide a hydrodynamic bearing useful in a spindle motor or the like which is stiffer than known standard spindle motors which are supported only at one end.

10 A further objective of the invention is to design a hydrodynamic bearing useful in a spindle motor or the like in which the motor could be attached to both the top cover and the base of the housing for the spindle motor.

These and other objectives of the invention are achieved by a hydrodynamic fluid bearing useful in a bearing cartridge which cartridge may be incorporated into a 15 spindle motor or the like, where the bearing includes a shaft, a conical bearing supported on the shaft, and journal bearings located at least on one side and typically both above and below the conical bearing. A sleeve is mounted for rotation relative to the shaft and defines, in cooperation with the shaft, the gaps necessary for both the conical hydrodynamic bearing and the axial, journal bearings. At the ends of the shaft, capillary 20 seals are defined between the sleeve and the shaft so that fluid does not escape from the hydrodynamic bearing. The shaft itself includes a central vent hole, with bores communicating with both the conical bearing and the journal bearings, this decouples the bearings from each other and any pressure imbalances are localized.

5 In a further desirable feature, the diameter of one end of the shaft can be made greater than the diameter of the other end of the shaft. This allows for making the gaps between the shaft and the surrounding sleeve or journal to be greater where the diameter of the fixed shaft is greater, reducing the need for tight tolerances within at least part of the hydrodynamic bearing. Preferably the top end of the shaft (i.e. the end of the shaft distant from the base when used in a disc drive spindle motor) has the journal bearing with greater diameter.

10 Further, incorporating the conical bearing allows for the support of both axial and radial loads. This is especially useful in designs such as spindle motors for disc drives, where a number of discs may need to be supported for rotation, modifying the axial and radial loads which are to be imposed on a given motor.

15 Yet another advantage of this design is that by providing for attachment of the shaft both at the top and at the bottom, the shaft is more rigid, and stiffer than that of a single plate hydrodynamic bearing. This enhances the resistance to operating shock and vibration of the bearing.

Yet another feature of this invention is that the assembly of the finished bearing and its surrounding sleeve can be more easily achieved by virtue of the fact that only a single conical bearing with axial journal bearings both above and below the conical bearing are provided.

20 A further feature is that the wider side of a conical bearing can act as a thrust plate carrying load when the bearing is placed vertically. Because of thrust plate and conical bearing, the bearing can be preloaded conveniently by adjusting the gaps.

Other features and advantages of the present invention will become apparent to a person of skill in the art who studies the present invention disclosure given with respect to the following figures.

5 BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a perspective view of a magnetic disc storage system which may incorporate the hydrodynamic bearing cartridge and spindle motor in accordance with the present invention.

10 Figure 2 is a vertical sectional view of a prior art hydrodynamic bearing cartridge incorporated in a spindle motor assembly.

Figure 3 is a vertical sectional view of a hydrodynamic bearing cartridge in accordance with the present invention incorporated in a spindle motor.

15 Figures 4A and 4B are vertical sectional views of a spindle motor incorporating the present invention including special features useful in assembly of the motor.

Figure 5 is a partial schematic of an alternate embodiment to that shown in Figure 3.

20 Figure 6 is a schematic diagram which illustrates some of the advantages of the present design.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT

Figure 1 is an exploded perspective view of a magnetic disc drive storage system in which the present hydrodynamic bearing cartridge could be used. In the example to be discussed below, the use of the hydrodynamic bearing and associated

cartridge will be shown in conjunction with a spindle motor. Clearly, this bearing cartridge is not limited to use with this particular design of a disc drive, which is shown only for purposes of the example. Given the many advantages which this invention achieves, it could also potentially be used to support the actuator for rotation. The bearing cartridge also has numerous other uses outside of the field of disc drives.

Further, the fluid bearing disclosed herein has a fixed shaft and rotating, surrounding sleeve. The design is also useful where the sleeve is fixed and the shaft rotates. Since the fluid bearing is open at both ends, the shaft could extend beyond the sleeve and be axially coupled to an external device or system.

10 In this particular example, the storage system 10 includes a housing base 12 having spindle motor 14 which rotatably carries storage discs 16. An armature assembly 18 moves transducers 20 across the surface of the discs 16. The environment of discs 16 is sealed by seal 22 and cover 24. In operation, discs 16 rotate at high speed while transducers 20 are positioned at any one of a radially differentiated track on the surface 15 of the discs 16. This allows the transducers 20 to read and write magnetically encoded information on the surfaces of discs 16 at selected locations. The discs rotate at very high speeds, several thousand RPM, in order to maintain the transducer flying over the surface of the disc. In present day technology, the spacing distance between the transducer and the rotating disc surface is measured in microns; thus it is absolutely 20 essential that the disc does not tilt or wobble.

Figure 2 is a vertical sectional view of a single thrust plate hydrodynamic bearing motor design of a type which is already established in this technology. The basic structure of the motor shown in this figure includes a stationary shaft 10 and a hub 12 supported from a sleeve 13 for rotation around the shaft. The shaft 10 includes a thrust

plate 14 at one end, and terminates in a shoulder 16 at the opposite end. The sleeve 13 supports a counterplate 19 at one end, for rotation over the thrust plate 14. The counterplate 19 and thrust plate 14 are separated by a sufficient gap 22 to allow circulation of lubricating fluid to lubricate the hydrodynamic bearing out of the reservoir 20, through the gap 22, through the reservoir 26 defined between the end of the thrust plate 14 and an interior surface 27 of the sleeve 13, and between the lower surface 24 of the thrust plate 14 and an upper surface 25 of the sleeve 13, and between an inner surface 28 of the sleeve and the exterior surface 29 of the fixed shaft. The fluid returns to the reservoir primarily through a central bore 21. In order to promote the flow of fluid over the bearing surfaces which are defined between the thrust plate 14 and the counterplate 19; between the thrust plate 14 and the sleeve 13, and between the shaft 10 and the sleeve 13, typically one of the two opposing surfaces of each such assembly carries sections of grooves as is well known in this technology.

The fluid is supplied to all of the lubricated surfaces from the reservoir 20 to flow over the bearing surfaces and be returned to the reservoir through the bore 21. The remainder of the structure of significance which is used to complete the motor design include shaft extension 30 which ends in threaded region 31 which is threaded into a portion of the base 44. A stator 42 cooperates with magnets 40 which are supported from the sleeve 13, with energization of the stator windings 42 causing rotation of the sleeve 13 and the hub 12 about the stationary shaft.

As used in a disc drive motor, this system supports one or more discs 44 for rotation. Because the transducers and disc drives fly at extremely low heights over the surface of the disc, it is essential that there not be wobble or vibration of the hub and disc as it rotates. Moreover, it is also important that should such wobble occur, that

there is no touch down between the surfaces of the thrust plate 14 and the opposing surface of the counterplate 19 and sleeve 13. However, as explained above, in a cantilever type bearing such as shown in Figure 2, where the load carrying surface which is thrust plate 14 is located far from the center point about which any pivoting would occur in the event of vibration or wobble, there is a much greater chance of a touch down or contact between the facing surfaces, which would result in both wear of the surfaces over the long term with possible sludge formation and increase in power consumption and reduction in bearing life, and a slow down of the rotational speed of the disc in the short term.

10 It is for this reason that the design of the following figures has been adopted. By adopting this design, load carrying surfaces, whether thrust or conical bearing type, are located closer to the middle of the overall hydrodynamic bearing system. The pivot point about which any rocking of the bearing may occur also lies close to the middle of the bearing. Because of this, by moving the load carrying surfaces as close as possible 15 to the center of the disc, any wobbling or vibration of the disc would have less chance to cause touchdown at the ends of the bearing.

20 Thus, the present invention to be described with respect to Figures 3, 4A and 4B, provides the improvement of allowing both the top and bottom ends of a hydrodynamic bearing to be open to the atmosphere. Thus, in a fixed shaft motor which incorporates the present invention, both upper and lower ends of the shaft could be fastened to the base and top cover of the housing, so that the stiffness of the motor and its resistance to shock and vibration as well as its alignment to the rest of the system is enhanced and maintained. Of course, it should be noted that the design, with shaft 100

open at both ends, is any design where relative rotation of both sleeve 102 and shaft 100 is equally possible..

Referring now to Figures 3, 4A and 4B, the design of the shaft to be used in the present invention and its relationship to the surrounding rotating sleeve will be shown. It will be immediately apparent to a person of skill in the field who studies this disclosure and looks at the figures how this shaft shown in this figure could be incorporated into the cartridge shown in Figure 2, previously described, replacing the shaft shown therein.

Figure 3 is a cross-sectional view of a design for a hydrodynamic fluid bearing comprising a shaft 100 having a sleeve 102 which surrounds the shaft 100, the shaft and sleeve rotating relative to one another. A hydrodynamic fluid is found in the gap 104 between the inner walls of sleeve 102 and the outer walls of shaft 100. The fluid separates the rotating and fixed portions of the bearing and provides a bearing surface therebetween. In order to prevent any fluid from leaving the gap 104, capillary seals 106, 108 are formed at the top and bottom of the gap. This is done by utilizing diverging walls; as shown, the wall 107 of the sleeve diverge from the facing wall 109, although the opposite could be utilized. A similar design could be used at the opposite end of gap 104 to form seal 106. In fact, any of a number of capillary seal designs could be used without departing from the spirit of the invention.

The grooves in the gap, which may be formed either on the exterior surface of the shaft or the interior surface of the rotating sleeve, will be considered in eight different sections, which have been numbered here 1-8. Generally speaking, the top and bottom gap section 7, 8 and 1, 2 comprise journal bearings defined by parallel axial walls 150, 152 and 154, 156 of the shaft 100 and sleeve 102 respectively.

A thrust bearing (sections 4, 6) 202, defined by radial walls 204, 205 of the shaft and counter plate walls 206, 207 of the sleeve 102, is incorporated adjacent one journal bearing sections 7, 8. A conical bearing (section 3), 200 is defined by acute angle walls 208, 210 adjacent the other journal bearing sections 1, 2.

5 The grooves along bearing sections 1-8 may be either herringbone, sinusoids, half-sins, or other forms as are needed to generate fluid pressure and maintenance of the fluid over the surfaces of the gap. The grooves on the sections 1, 2, 3, 4, 6, 7, 8 are typically balanced, that is, they are defined so that they do not establish a net fluid flow in either direction. As noted above, it has been found that it may not in most cases be
10 necessary to use grooves at all on the short axial section 5 of the bore 104, especially when it is used primarily as a reservoir.

The orientation of the hydrodynamic fluid bearing system of Fig. 3 is important because it determines which elements carry the load. For example, in the Figure 3 as drawn, the thrust plate 6 is the primary load-bearing surface. The remaining
15 sections especially help to maintain the balance and overall stiffness and damping of the system.

In summary, the combination of the conical bearing generally indicated at 200 and the thrust bearing generally indicated at 202, the thrust bearing 202 being established by the groove pattern 6 and the gap defined by the radial surface 204 of the shaft and the facing complementary radial surface 206 of the sleeve, taken together with the conical bearing 200 being defined by the shaft surface 208 and the complementary sleeve surface 210 provides both the necessary stiffness and rigidity to support a number of discs for rotation without tilt or wobble in the system.

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The system works equally well if the shaft and sleeve are inverted as shown in Figure 5, so that the conical bearing 200 is now above the thrust bearing 202. In this instance, the primary load bearing surfaces become the conical bearing 200 generally indicated at 3. The same considerations apply, however, to the design of the overall system.

10

Specific note should also be made of some of the relative dimensions of the journal bearings of the system. That is, the width D0 of the upper section 220 of the fixed shaft which defines the upper journal bearing can be greater than the width D1 of the section 222 of the shaft which forms the lower journal bearings. This allows for greater tolerances in the upper gap 224 which defines the upper journal, relative to the width of the gap 226 which forms the lower journal bearings. It should also be noted that the length L0 of the upper journal bearing 7, 8 from thrust bearing 202 to the end of the shaft is less than the length L1 of the lower journal bearing 1, 2 which extends from the end of the conical bearing 200 to the end of the shaft.

15

A further important feature of the invention is that the design effectively decouples adjacent bearing elements from each other, thus minimizing the effects of pressure imbalances and diminishing the likelihood of fluid being forced out of either end of the bearing. Thus lateral bores 114, 115, 116, 117, 118 are provided from a central vent hole 110 to a junction between each of the primary bearing sections 1-8. The central vent 110 preferably runs all the way to one end or the other of the shaft. Further, the walls of the sleeve 102 and shaft 100 diverge slightly on either side of each bearing. The effect as shown in Figure 3, is to form the meniscus of a capillary seal on either side of each junction between one of the lateral bores and the gap 104, typically at a junction between adjacent bearing sections, preventing bearing fluid flowing from one bearing

section to the next, and effectively isolating adjacent bearing sections. This approach reduces the likelihood of fluid loss from either end of the bearing.

Figures 4A and 4B are partial sectional views illustrating alternative methods of assembly of the bearing of the present invention. Each of these assembly methods is especially useful in a design incorporating shorter, larger radius journal bearings 7, 8 defined by shaft segment 220 which has a less critical gap width than the longer, narrower journal bearing 1, 2, defined by shaft segment 222. Assume in this example that the top portion has a shorter, wider journal bearing; the sleeve 102 is held in place and the longer journal bearing is inserted therein. In this approach, the sleeve 102 in addition to having a tapered wall 210 to define one side of the gap of the conical bearing, ends in an axially extending wall 400, which ends in a step 410. A complementary notch 412 is provided in a block 414 which will fill the gap between the side wall 416 of sleeve 102 and the outer wall 418 of the upper journal bearing 220. The complementary step 410 and notch 412 will define the position of the block 414 so that the gap 422, 210 is set with reasonable accuracy.

Alternatively, the conical side wall of the sleeve 210 may end in a relatively short vertical wall 440, which then tapers off into an angular wall section 442. The filler block 444, which will fill the space above the thrust bearing 202 and provides the complementary wall for the journal bearing, is then pressed into place, with the filler block having an outer angular wall 446 which made securely against the inner angular wall 442 of the sleeve. By providing these angular complementary walls, the filler block can accurately be seated in place, establishing the width of the gap 422 for the thrust bearing 202, the gap 424 and 210 for the upper journal bearing and conical bearing respectively.

Other features and advantages of the present invention may become apparent to a person of skill in the art who studies the present invention disclosure. It is already established that the present invention efficiently combines many advantages of both a conical bearing and a thrust bearing. The interface of the hydrodynamic bearings with the surrounding sleeve is extended over a greater area than in prior art designs, providing increased bearing stiffness and stability. Furthermore, the rotating system is more stable the closer the mass center of the sleeve lies to the weight bearing surface. For a single plate cantilever bearing, the mass center lies far away from the top surface of thrust plate 6 which is usually the bearing surface. In this particular design, the weight bearing surface, which is either the top of conical bearing or the conical surface itself based on the bearing orientation lies close to mass center of the sleeve. This makes the system more stable. The acute angled surface of the conical bearing also facilitates smooth operation, ease of assembly, and reduces the effects of differential thermal distortion. Forces on the hydrodynamic bearing will generally cause the cone to rotate within the cooperating portion, especially because the design provides extensions 220, 222 of the shaft defining journal bearings on either side of the thrust bearing and conical bearing combination. It will be apparent that this design is less likely to be damaged than prior art/thrust plate designs in which a small tilt of the drive shaft or surrounding sleeve could cause the tip contact between the thrust plate and the surrounding sleeve, or could cause the thrust plate to travel a relatively long distance.

Many of these advantages can be better understood by reference to Figure 6. In that figure, the resistors R1-R9 represent the resistance to movement or stiffness created by the different bearing sections. Radial stiffness and damping are provided by upper journal 7, 8, the conical bearing 3 and lower journal 1, 2. Hence, the design

enhances stability. Rocking stiffness increases because journal sections 1, 2 and 7, 8 are far apart. This enhances bearing performance. Depending on where the center of gravity or center of rotation is located, the diameter of upper and lower journals D0, D1 can be adjusted to get maximum rocking stiffness for enhanced bearing performances.

5 Preloading in the thrust plate 4, 6 and conical bearing 3 enhances stability. Gaps in the thrust plate 6 and conical bearing 3 can be easily adjusted/controlled to compensate for journal based tolerances and their reduced performances.

As noted above, the above-described embodiment is a fixed shaft design; however, the design could as easily comprise a rotating shaft/fixed sleeve combination.

10 Other features and advantages of the present invention would be apparent to a person of skill in the art who studies the invention disclosure. Therefore, the scope of the present invention is to be limited only by the following claims.

CLAIMS**WHAT IS CLAIMED IS:**

1. A magnetic disc storage system comprising a base, a rotatable magnetic storage disc having an axis of rotation;

5 a transducing head for reading and writing information on the disc; a cover affixed to said base;

and a hydrodynamic fluid bearing system comprising a fixed shaft having first and second ends cooperating with a rotating sleeve attached to the disc which rotates relative to said fixed shaft on an axis of rotation which coincides with a central axis of 10 said shaft, the rotating sleeve cooperating with said fixed shaft to define, in order from said first to said second end, a first journal bearing, a first conical bearing adjacent said first journal bearing, a first thrust bearing, and a second journal bearing adjacent said first thrust bearing, said sleeve and said fixed shaft cooperating to establish a gap holding fluid to lubricate each of said above named bearings, said gap being open at both ends 15 to atmosphere surrounding said bearing and lubricating fluid in said gap separating said shaft and said sleeve.

2. A magnetic disc storage system as claimed in claim 1 wherein said 20 conical bearing is defined by a convex surface of said shaft cooperating with a concave surface of said sleeve.

3. A magnetic disc storage system as claimed in claim 2 wherein said first and second journal bearings each include a gap between said fixed shaft and said relatively rotating sleeve, each of said ends of said gaps distal from said conical bearing

and said thrust bearing terminating in first and second capillary seals to prevent loss of said lubricating fluid from said gap.

4. A magnetic disc storage system as claimed in claim 1 wherein said shaft included in said second journal bearing has a greater diameter than the shaft included in said first journal bearing, said first journal bearing being directly adjacent a narrow end of said conical bearing, whereby stability of said hydrodynamic fluid bearing system is enhanced.

10 5. A magnetic disc storage system as claimed in claim 1 including a central axial hole in said shaft and radial vent holes extending to junctions between each of said first journal bearing, said first conical bearing, and said first thrust bearing and said second journal bearing so that a meniscus is formed on either side of each said junction effectively separating each of said bearings.

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6. A magnetic disc storage system as claimed in claim 5 wherein said fluid in said gap comprises either liquid or gas, or either liquid or gas alone in all of said bearings along said gap.

20 7. A magnetic disc storage system as claimed in claim 1 wherein a wider end of said conical bearing is closer to said cover, said narrow end of said conical bearing being closer to said base extending radially from said axial hole to a junction between each of said adjacent bearings defined along said hydrodynamic bearing gap.

8. A magnetic disc storage system as claimed in claim 7 wherein at each of said junctions said walls of said shaft and said sleeve relatively diverge so that capillary seals are formed on either side of each said junction to isolate adjacent bearings and retain the lubricant inside the individual bearings.

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9. A magnetic disc storage system as claimed in claim 8 wherein said shaft wall extends axially along said hydrodynamic bearing gap, said sleeve walls diverging radially at each of said junctions to promote formation of said capillary seals.

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10. A hydrodynamic fluid bearing system comprising a fixed shaft having first and second ends cooperating with a rotating sleeve attached to the disc which rotates relative to said fixed shaft on an axis of rotation which coincides with a central axis of said shaft, the rotating sleeve cooperating with said fixed shaft to define, in order from said first to said second end, a first journal bearing, a first conical bearing adjacent said first journal bearing, a first thrust bearing, and a second journal bearing adjacent said first thrust bearing, said sleeve and said fixed shaft cooperating to establish a gap holding fluid to lubricate each of said above named bearings, said gap being open at both ends to atmosphere surrounding said bearing and lubricating fluid in said gap separating said shaft and said sleeve.

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11. A bearing storage system as claimed in claim 10 wherein said conical bearing is defined by a convex surface of said shaft cooperating with a concave surface of said sleeve.

12. A bearing storage system as claimed in claim 11 wherein said first and second journal bearings each include a gap between said shaft and said relatively rotating sleeve, each of said ends of said gaps distal from said conical bearing and said thrust bearing terminating in first and second capillary seals to prevent loss of said lubricating fluid from said gap.

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13. A bearing storage system as claimed in claim 10 wherein said shaft included in said second journal bearing has a greater diameter than the shaft included in said first journal bearing, said first journal bearing being directly adjacent a narrow end 10 of said conical bearing, whereby stability of said hydrodynamic fluid bearing system is enhanced.

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14. A bearing system as claimed in claim 10 including a central axial hole in said shaft and radial vent holes extending to junctions between each of said first 15 journal bearing, said first conical bearing, and said first thrust bearing and said second journal bearing so that a meniscus is formed on either side of each said junction effectively separating each of said bearings.

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15. A bearing system as claimed in claim 14 wherein said fluid in said gap 20 comprises either liquid or gas, or either liquid or gas alone in all of said bearings along said gap.

16. A bearing system as claimed in claim 10 wherein a wider end of said conical bearing is closer to said cover, said narrow end of said conical bearing being

closer to said base extending radially from said axial hole to a junction between each of said adjacent bearings defined along said hydrodynamic bearing gap.

17. A magnetic disc storage system as claimed in claim 16 wherein at each 5 of said junctions said walls of said shaft and said sleeve relatively diverge so that capillary seals are formed on either side of each said junction to isolate adjacent bearings and retain the lubricant inside the individual bearings.

18. A magnetic disc storage system as claimed in claim 17 wherein said 10 shaft wall extends axially along said hydrodynamic bearing gap, said sleeve walls diverging radially at each of said junctions to promote formation of said capillary seals.

19. A magnetic disc storage system as claimed in claim 10 wherein a 15 narrow end of said conical bearing is closer to said cover, a wider end of said conical bearing being closer to said base.

20. A bearing system as claimed in claim 19 including a central axial hole in said shaft and radial vent holes extending to junctions between each of said first journal bearing, said first conical bearing, and said first thrust bearing and said second journal bearing so that a meniscus is formed on either side of each said junction 20 effectively separating each of said bearings.

21. A bearing system as claimed in claim 20 wherein said fluid in said gap comprises either liquid or gas, or either liquid or gas alone in all of said bearings along said gap.

5 22. A magnetic disc storage system comprising a housing for said disc

drive,

means for supporting one or more discs for constant speed rotation, and means for accessing data storage locations on each of said discs,

10 said means for supporting comprising fluid-filled hydrodynamic bearing means for enabling a hub supporting said one or more discs to rotate relative to a shaft supported in said housing.

15 23. A disc drive comprising a disc, a motor, and connected to said disc and said motor a means for fluidically coupling said discs and said motor to achieve a constant rotational speed.

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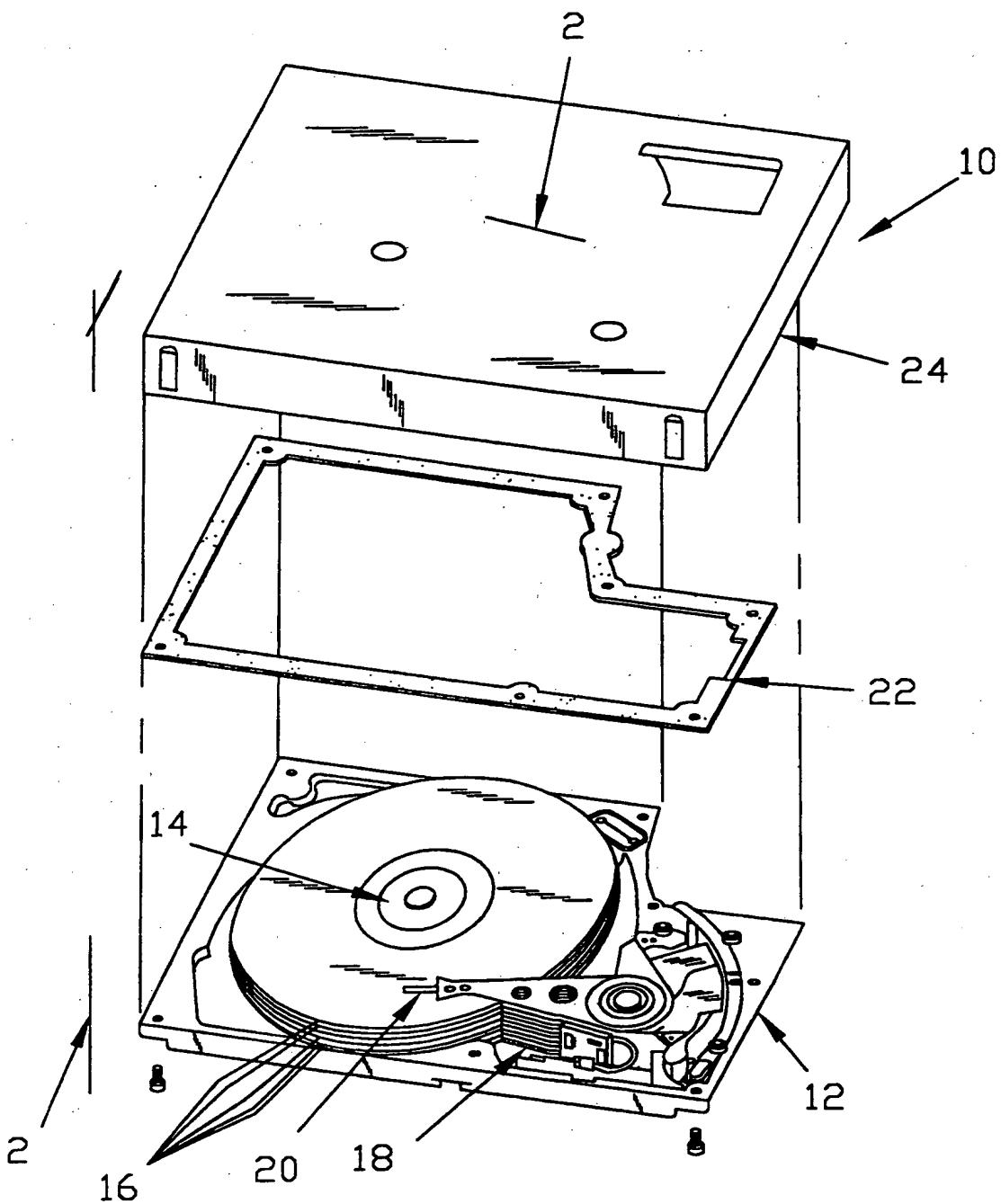


FIG. 1

SUBSTITUTE SHEET (rule 26)

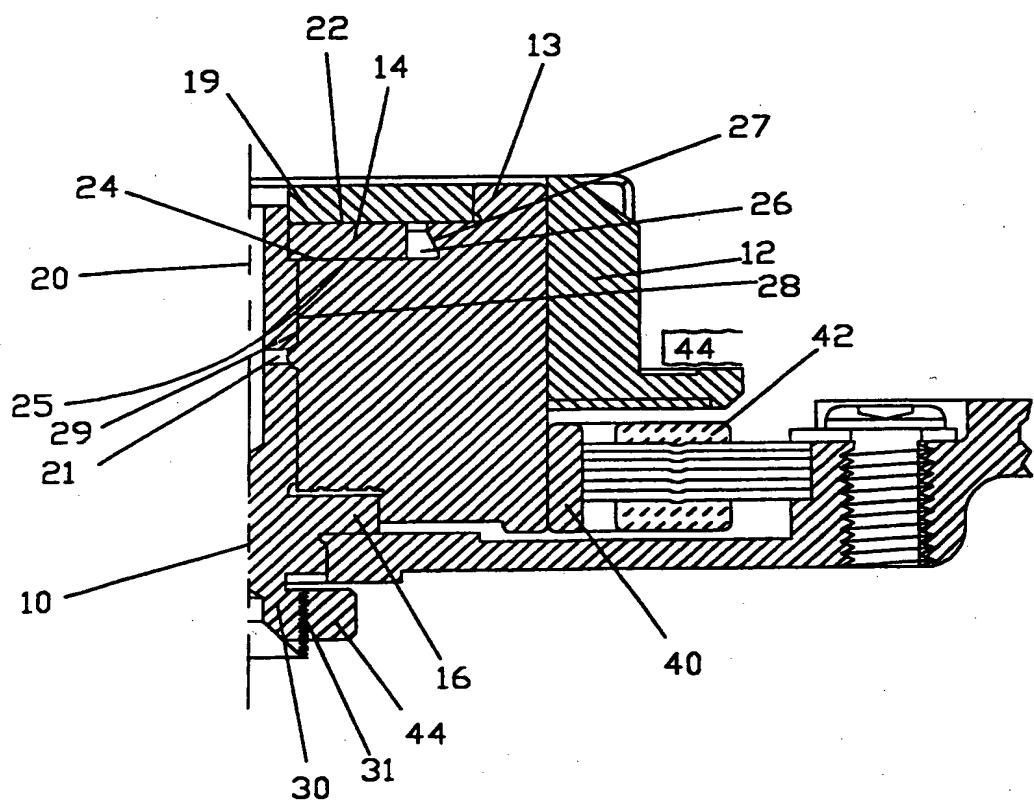


FIG. 2

SUBSTITUTE SHEET (rule 26)

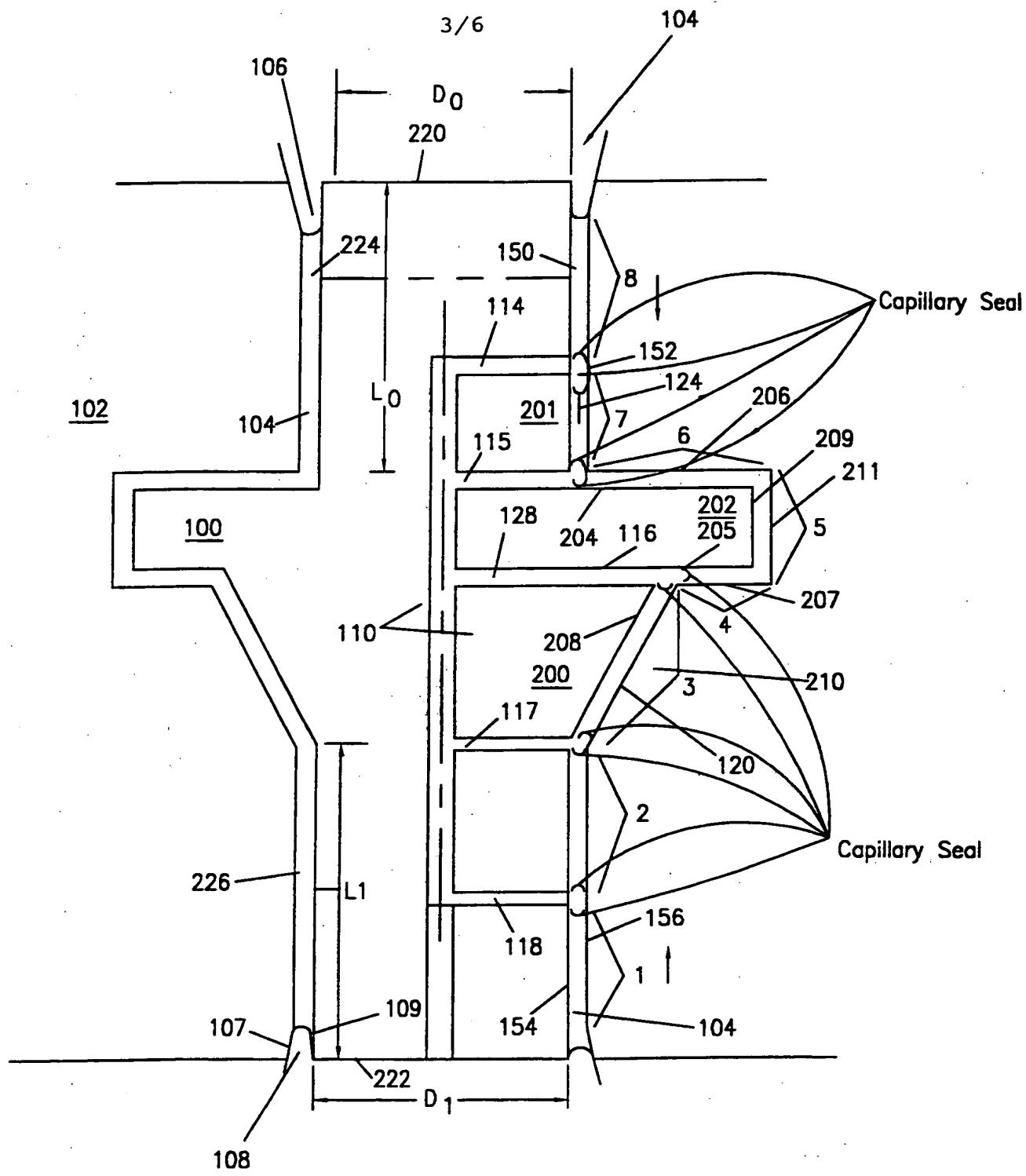
Both Ends Open

FIG. 3

SUBSTITUTE SHEET (rule 26)

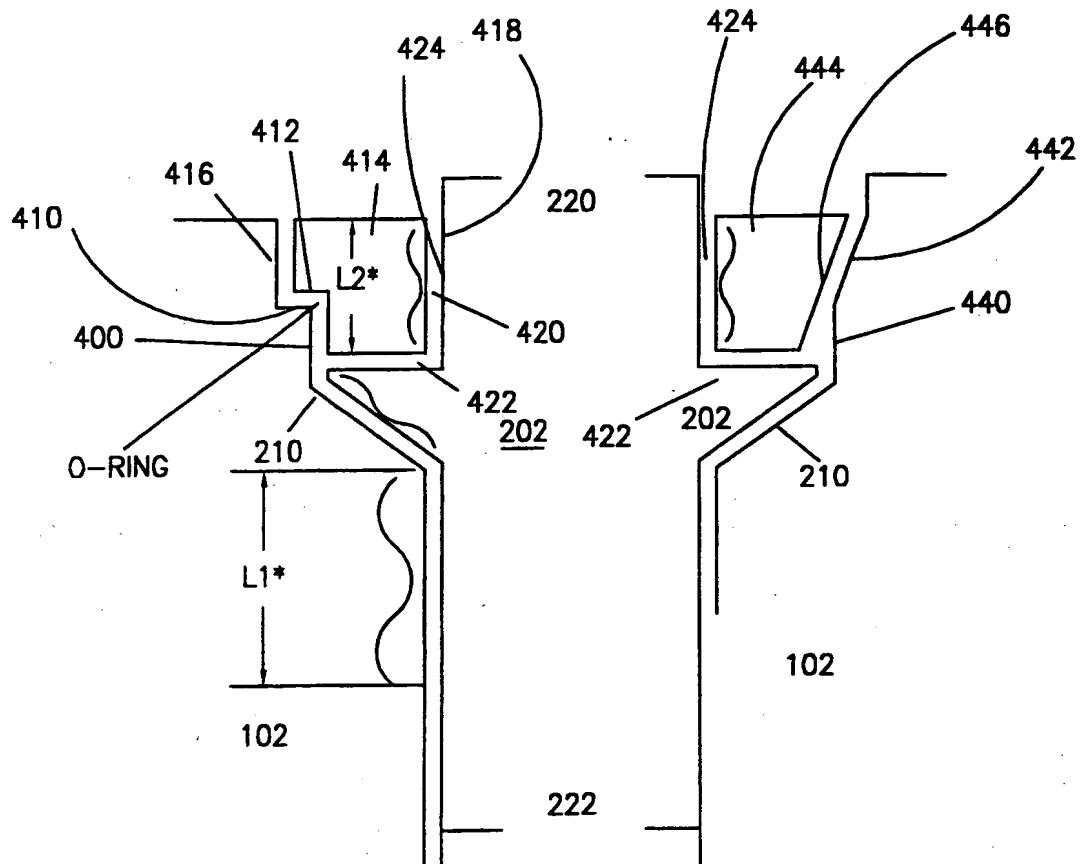


FIG. 4A

FIG. 4B

SUBSTITUTE SHEET (rule 26)

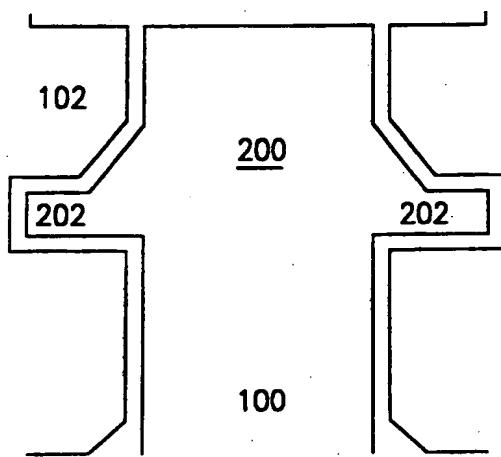


FIG. 5

SUBSTITUTE SHEET (rule 26)

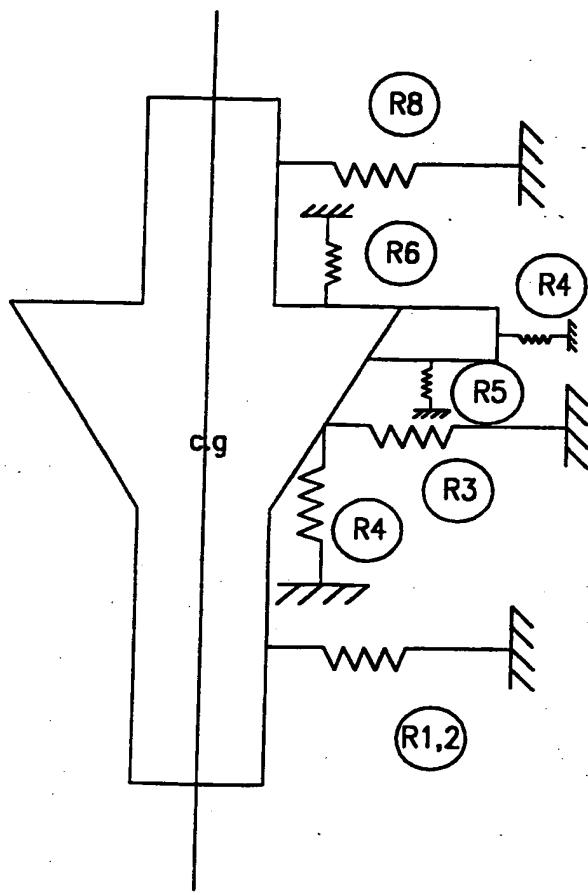


FIG. 6

PARENT COOPERATION TREATY

PCT

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference SEA/3152PCT	FOR FURTHER ACTION see Notification of Transmittal of International Search Report (Form PCT/ISA/220) as well as, where applicable, item 5 below.	
International application No. PCT/US 03/ 07489	International filing date (day/month/year) 13/03/2003	(Earliest) Priority Date (day/month/year) 05/04/2002
Applicant SEAGATE TECHNOLOGY, L.L.C.		

This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.

This International Search Report consists of a total of 4 sheets.

It is also accompanied by a copy of each prior art document cited in this report.

1. Basis of the report

a. With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item.

the international search was carried out on the basis of a translation of the international application furnished to this Authority (Rule 23.1(b)).

b. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international search was carried out on the basis of the sequence listing :

contained in the international application in written form.

filed together with the international application in computer readable form.

furnished subsequently to this Authority in written form.

furnished subsequently to this Authority in computer readable form.

the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.

the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished

2. Certain claims were found unsearchable (See Box I).

3. Unity of invention is lacking (see Box II).

4. With regard to the title,

the text is approved as submitted by the applicant.

the text has been established by this Authority to read as follows:

5. With regard to the abstract,

the text is approved as submitted by the applicant.

the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this International search report, submit comments to this Authority.

6. The figure of the drawings to be published with the abstract is Figure No.

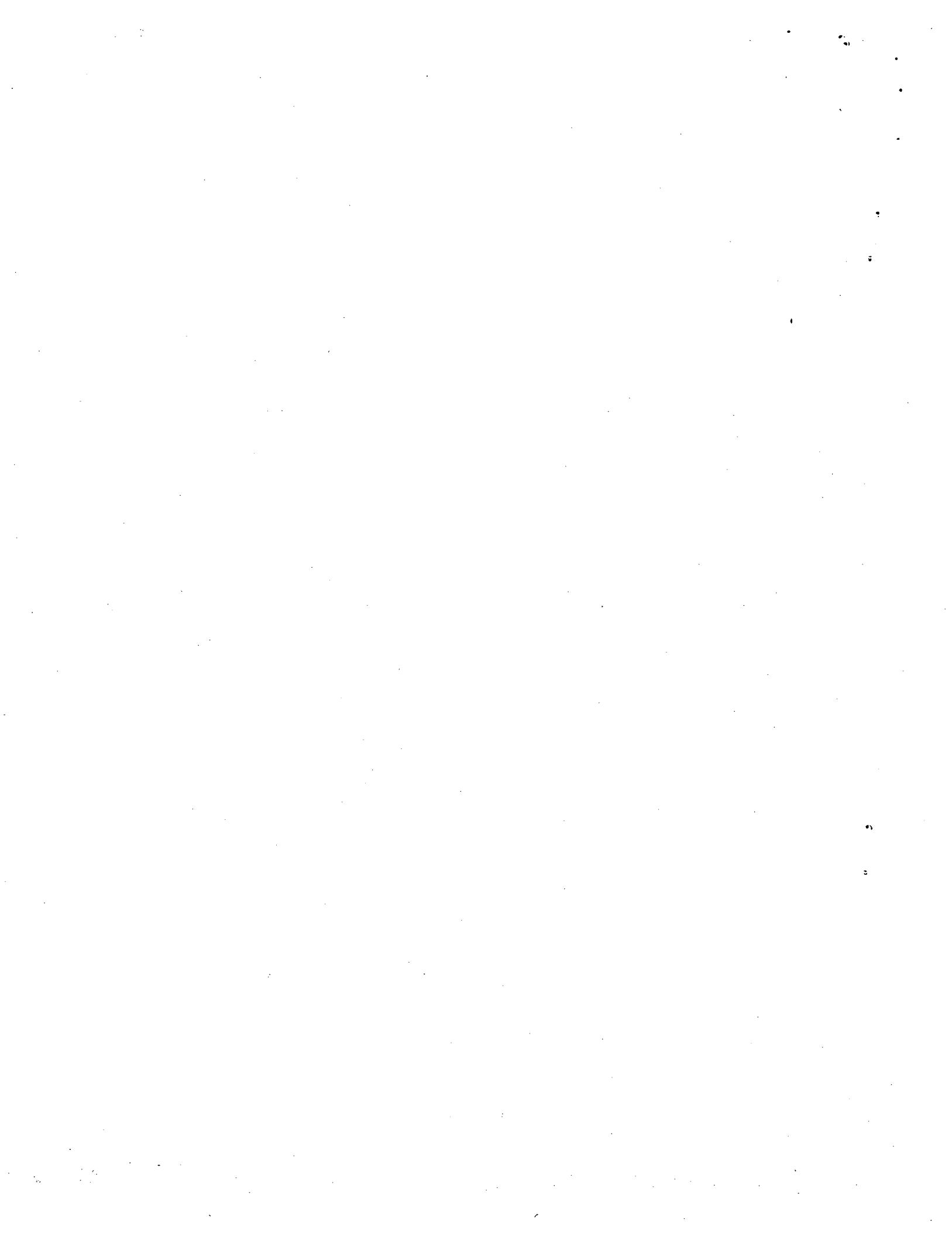
as suggested by the applicant.

because the applicant failed to suggest a figure.

because this figure better characterizes the invention.

1

None of the figures.



INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 03/07489A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 G11B19/20 F16C33/10 F16C33/72

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 G11B F16C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 6 154 339 A (GRANTZ ALAN LYNDON ET AL) 28 November 2000 (2000-11-28) the whole document ----	1-10
Y	US 6 181 039 B1 (KENNEDY MICHAEL D ET AL) 30 January 2001 (2001-01-30) the whole document ----	12-20
X	WO 98 48188 A (HEINE GUNTER KARL ;KHAN RAQUIB UDDIN (US); LEUTHOLD HANS (US); RAH) 29 October 1998 (1998-10-29) the whole document -----	11
Y	-----	12-20

 Further documents are listed in the continuation of box C. Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

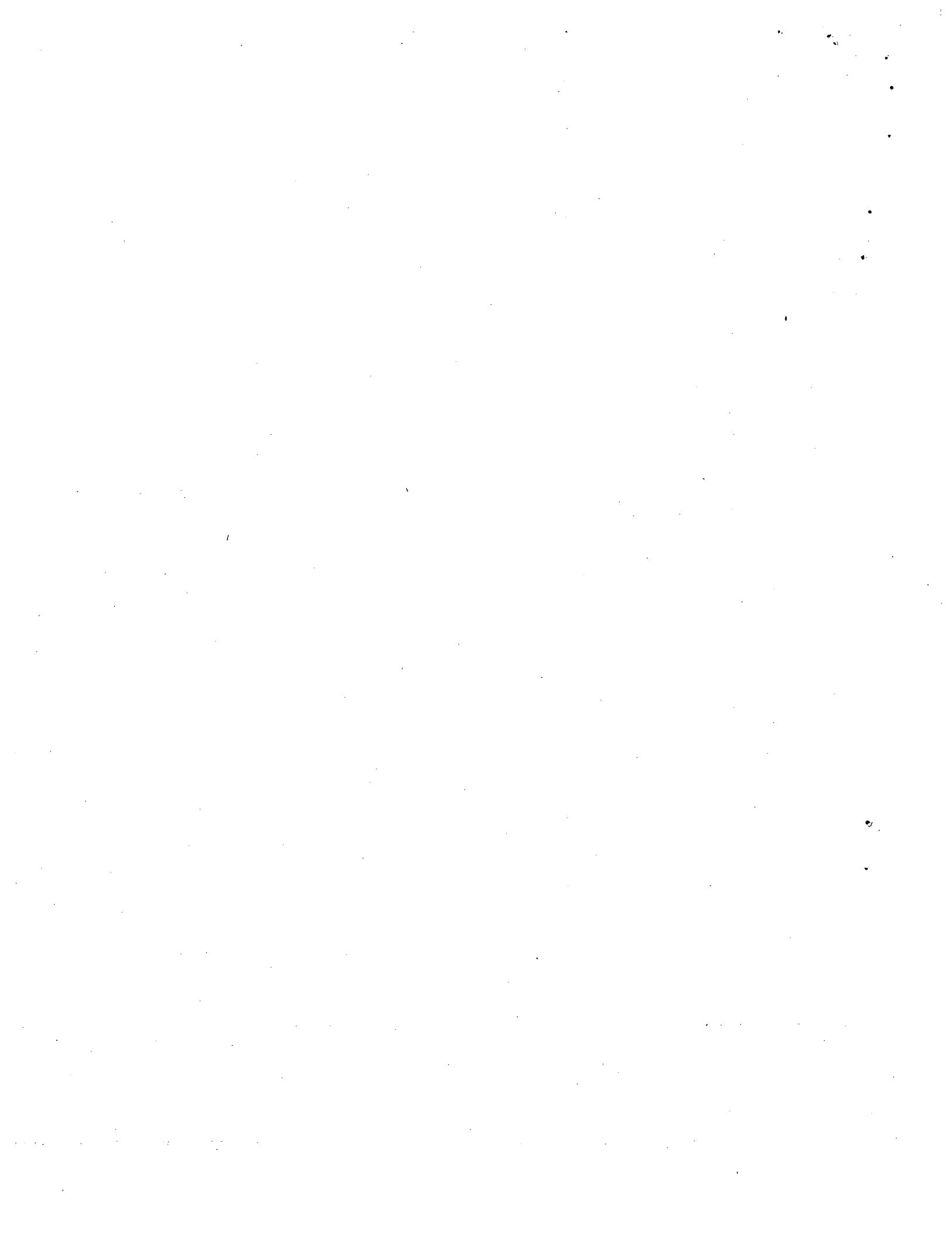
- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *&* document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
23 July 2003	04/08/2003

Name and mailing address of the ISA
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Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.
Fax: (+31-70) 340-3016

Authorized officer

Benfield, A



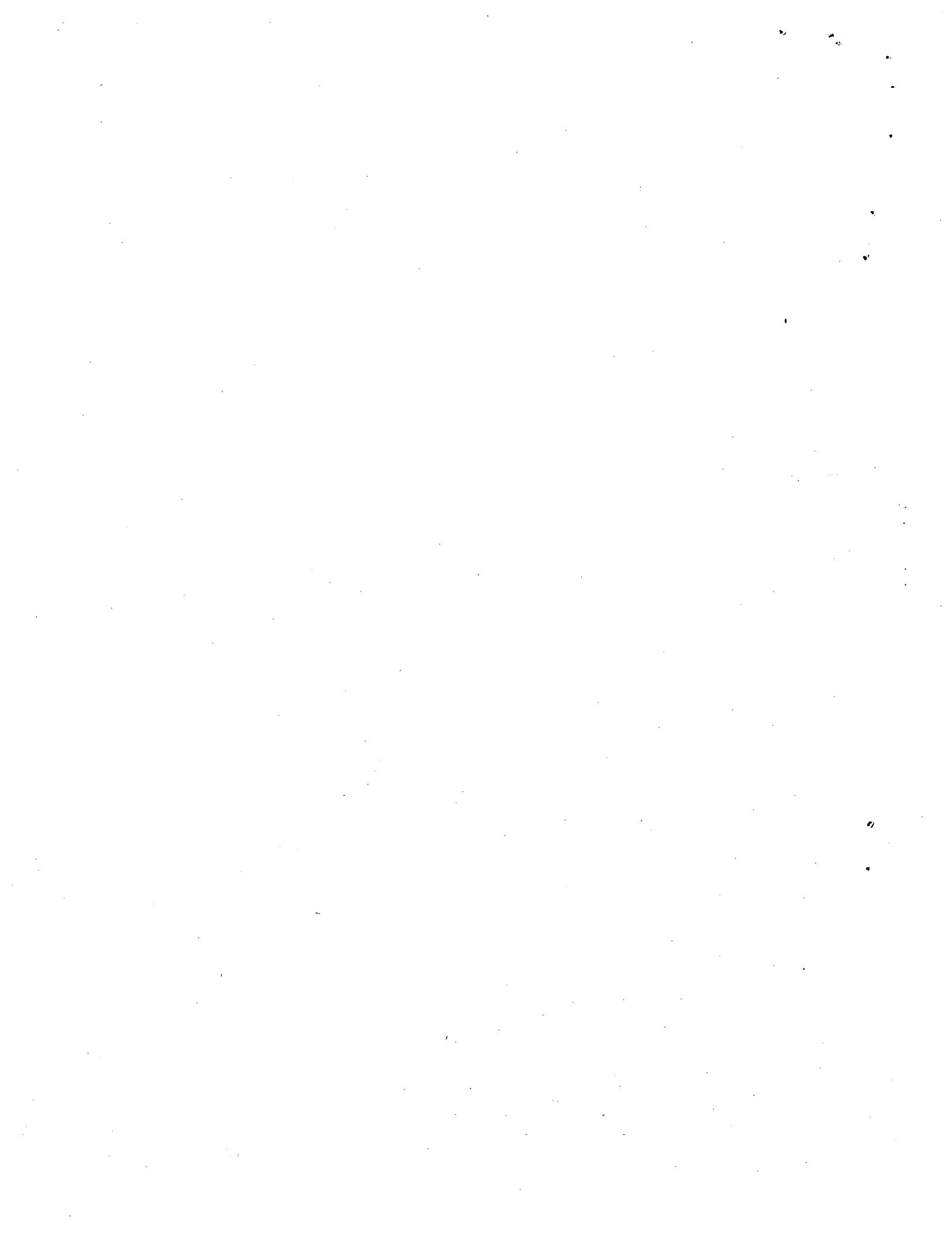
INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/US 03/07489

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/US97/23640

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : F16C 17/10

US CL : 384/110

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 384/110, 107, 112, 114, 123

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5,448,120 A (SCHAULE ET AL.) 05 September 1995 (05.09.95), See entire document.	1
A	US 5,246,294 A (PAN) 21 September 1993 (21.09.93), See entire document.	1

 Further documents are listed in the continuation of Box C. See patent family annex.

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A document defining the general state of the art which is not considered to be of particular relevance	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
E earlier document published on or after the international filing date	*X* document of particular relevance, the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
L document which may throw doubt on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
O document referring to an oral disclosure, use, exhibition or other means	*Z* document member of the same patent family
P document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

Date of mailing of the international search report

21 APR 1998

26 MARCH 1998

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